

Work Order ID 120932

June-16-14 8:49:29 AM

120932

Page 1

Item ID: D4441-1

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Rubber Seal

Start Date: 6/16/14

Start Qty: 200.00

~~*200*~~

150*

Cust Item ID:

Required Date: 6/20/14

Req'd Qty: 200.00

~~*200*~~

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4441

A

100

0.00

100

Purchasing

Memo

0.00

Purchasing

Issue P/O:

Supplier P#: ZX-2015

Possible supplier: Minor Rubber Co., Inc.

Material release note is required.

150x
CX 14/06/14 200

110

Receive & Inspect for Damage & Mat'l Certs

0.00

110

Packaging

Memo

0.00

Packaging

P 14/9/3 (500)

120

QC6- Inspect dimensions to drawing

0.00

120

QC

Memo

0.00

Quality Control

850x
DAS
38
9-89 14-9-3

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MLJ 14-09-03

Picklist Print

June-16-14 8:49:26 AM

Page 1

Work Order ID: 120932

120932

Parent Item: D4441-1

D4441-1

Parent Item Name: Rubber Seal

Start Date: 6/16/14

Required Date: 6/20/14

Start Qty: 200.00

Required Qty: 200.00

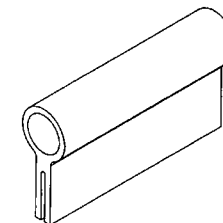
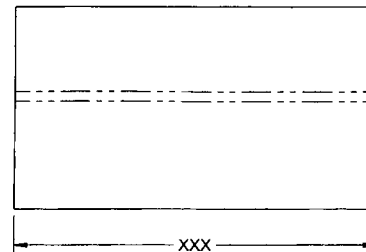
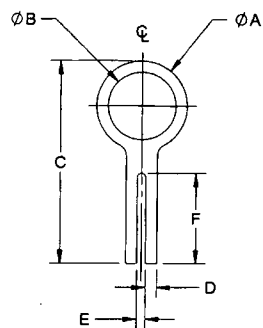
Comments: IPP REV:A 11.10.05 new issue DD verf:EC
12.1.23 AS PER REV.A DD VERF:EC

IPP REV:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
ZX-2015		Purchased	No			110	f	0.0000	1	200			
7X-2015									**				
Seal													

Handwritten signature and date: 6/16/14 (500)

SPECIFICATION CONTROL DRAWING



D4441-1-XXX RUBBER SEAL

PART NUMBERING: D4441-1-035

BASIC PART

LENGTH IN TENTHS OF AN INCH

EXAMPLE: D4441-1-035 = PART 3.5 INCHES LONG
EXAMPLE: D4441-1-101 = PART 10.1 INCHES LONG

DART PART NUMBER	DESCRIPTION	SUPPLIER PART NUMBER	STYLE NUMBER	SUPPLIER	MATERIAL	DURO	COLOR	A	B	C	D	E	F
D4441-1	SEAL	134619-0	ZX-2015	Minor Rubber Co., Inc.	NEOPRENE	60	BLACK	0.50	0.38	1.13	0.06	0.05	0.50

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A

WLB
120932

A	NEW ISSUE	RF	12.01.17
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	D4441	SHEET 1 OF 1
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	RUBBER SEAL	NTS
DATE	12.01.17	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMBINED WITH ANY OTHER PROCESS WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO24614**

Purchase Order Date 6/16/2014

PO Print Date 6/19/2014

Page Number 1 of 2

Order From :

VU-MIN001

Ship To : DART AEROSPACE LTD

MINOR RUBBER CO. INC.
49 ACKERMAN ST
BLOOMFIELD, NJ 7003
US

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAKED
6/14/2014

REVISED

Contact Name

Vendor Phone

800 433 6886

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Ship To Contact

Ship To Phone

Terms

Net 30

Ship Via:

FedEx PI collect

Currency

USD

Ship Acct:

FOB

Destination-Collect

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extend Pri
1	ZX-2015 AS PER DWG D4441 REV. A B120932	Seal	8/15/2014 Yes 8/15/2014		500.00 f	\$2.55	\$1,275.00
						Line Total:	\$1,275.00
2	71401-45 Procurement quality Clauses A005 RIGHT OF ENTRY A015 SHELF LIFE CONTROLLED MATERIAL; 60% SHELF LIFE REQUIRED AT RECEIPT A016 PERSONNEL QUALIFICATION A026 CERTIFICATION OF MATERIAL CONFORMANCE A027 FLAMMABILITY TEST A040 NOTIFICATION OF QUALITY ESCAPE A042 DART NOTIFICATION BY SUPPLIER A043 RETENTION OF QUALITY DOCUMENTS	PROCUREMENT QUALITY CLAUSES	6/27/2014 No 8/15/2014		1.00	\$0.00	\$0.00

Rec'd 50 f
Net 500

8014-8-12

Note:

6/19/2014

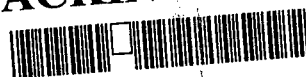
DART AEROSPACE

1270 ABERDEEN STREET
HAWKESBURY ONTARIO K6A-1K7 CANADA
PHONE: 999-999-999999
FAX: 999-999-99

MINOR RUBBER

49 Ackerman St, Bloomfield NJ 07003
Tel (973) 338-6800 Fax (973) 893-1399

PACKING SLIP



CUSTOMER PO# PO24614

PACKING SLIP# 406019

MINOR RUBBER ORDER# 221729

S
H Dart Aerospace
I 1270 ABERDEEN STREET
P HAWKESBURY ONTARIO K6A-1K7 CANADA
T PHONE: 999 999-999999 FAX: 999 999-99
O

PICK	--- CUSTOMER ---		-- MINOR RUBBER --		IC	QTY		
LINE#	LINE#	SCHED#	SUB#	LINE#			PART #	D4441-1
1	1	1	0	1	134619 / 0	500 / FT	DWG-REV-EC	D4441-A
NEOPRENE		60			BLACK			
	Country	USA			Catalog: ZX-2015			
	Lot#	64096			Cure Date	September 2014		

CERTIFICATION OF COMPLIANCE

This is to certify that the item(s) stated in this packing list were produced in accordance with the requirements of the above referenced purchase order, subject to any exceptions, modifications or limitations as may have been stated in our quotation and/ or purchase order acknowledgement; one or both of which were previously provided.

President



MINOR RUBBER CO. INC.

NAFTA "LOW VALUE" CERTIFICATE OF ORIGIN STATEMENT

STATEMENT OF ORIGIN FOR COMMERCIAL IMPORTATION OF LESS THAN \$1600.00 CANADIAN

"I certify that the goods referenced in this invoice/sales contract originate under the rules of origin specified for these goods in the North American Free Trade Agreement (NAFTA), and that further production or any other operation outside the territories of the parties has not occurred subsequent to production in the territories."

Name: Juan Taco

Title: Shipping Clerk

Company: Minor Rubber Co. Inc.

PO #: PO24614 Reference #: 406019

PART #: D4441-1

Description: BLACK RUBBER EXTRUSIONS

Status: ☒ EXPORTER ☐ PRODUCER

Country of origin: ☒ U.S.A. ☐ MEXICO


☐ CANADA ☐ CHINA

EXPORTER: Minor Rubber Co. Inc.

TELEPHONE/ FAX: (973) 338-6800 (973) 893-1399

PRINTED NAME: Robert Walker

TITLE: Shipping Manager

SIGNATURE: 

DATE: 09 / 02 / 2014